



Material - ASME SA-487 Grade 13B

Standard Specification for Low Alloy Steel and Martensitic Stainless Steel Castings Suitable for Pressure Containing Parts

Group - Ferrous Mild Steel Alloys

Sub Group - ASME SA-487 Grade 13B Low Alloy Steel and Martensitic Stainless Steel Castings Suitable for Pressure Containing Parts

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.800 - 1.100		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.400 max.		
Nickel	Ni %	1.400 - 1.750		
Molybdenum	Mo %	0.200 - 0.300		
Tungsten	W %	0.100 max.		
Copper	Cu %	0.500 max.		
Vanadium	V %	0.030 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-487 Grade 13A	ASME	USA	Casting
J13080	UNS	USA	Casting
A487 13A	ASTM	USA	Casting
A732 1Q	ASTM	USA	Casting
J24054	UNS	USA	Casting
4340	AISI	USA	Forging, Bar, Wire, and Shape
A487 13A	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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